

2013 12 05

EXHAUST ASSEMBLY INSTRUCTION

Dear Customer,

Following assembly instruction is important to ensure the correct function of the steel isolating mat which increases the durability of the standard isolating mat. Please make sure, this instruction should be executed by an authorized ROTAX Service Center / Dealer only.

297 983 retrofit kit consists of:

- 1x stainless tie wrap ①
- 1x hose clamp ②
- 1x isolating mat 167 x 167 mm ③
- 1x assembly instruction

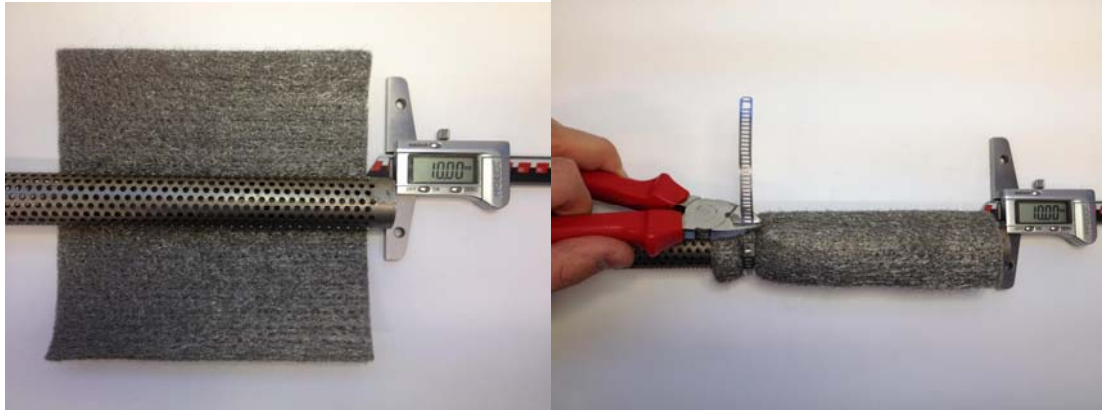


Installation of the additional steel isolating mat:

1. Remove all three rivets from the exhaust silencer by using a drilling machine.
2. Remove the tube and the standard isolating mat from the exhaust silencer.



3. Put the steel mat in the correct position (**10+2 mm** from the beginning of the tube) and wrap it around the perforated tube.
4. Tighten the tie wrap by using screwdriver and pliers. Use a side cutter to remove the excessive part



5. Fix the steel mat by using the clamp at a distance of **18±2 mm**
6. Wrap a new isolating mat around the tube.
7. Put the whole package into the exhaust pipe.



8. Fix the inner part by using instead of rivets three screws and nuts. ROTAX part number **440 291** and **242 533**

Best regards,


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